

## RIVKLE® Standard blind rivet nuts

Stainless steel | Flat head | Knurled | Cylindrical | Closed

Note: RIVKLE® produced in stainless steel for an optimal corrosion resistance | Thread according to ISO 6h (ISO 68-1)

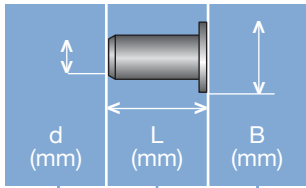
Technical information can be found on the last page.



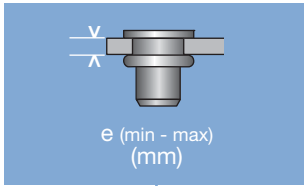
Diameter (d)	Article number	Drilling diameter d nominal size	B	E nominal size	L <sub>2</sub>	e		Length (l) nominal size	S
						min.	max.		
M 3	23326030015	5	7	1	10.2	0.7	1.5	13.6	S = 2.4 - e
	23326030025				10.2	1.5	2.5	14.7	S = 3.5 - e
	23326030032				10.1	2.3	3.2	15.4	S = 4.4 - e
M 4	23326040015	6	8	1	11.2	0.7	1.5	14.8	S = 2.6 - e
	23326040030				11.2	0.7	3.0	16.2	S = 4.8 - e
	23326040035				11.2	2.5	3.5	16.7	S = 4.7 - e
	23326040042				11.2	2.5	4.2	17.5	S = 5.5 - e
M 5	23326050015	7	9	1	14.0	0.7	1.5	17.8	S = 2.8 - e
	23326050040				13.8	3.0	4.0	20.4	S = 5.6 - e
M 6	23326060015	9	11	1.5	13.7	0.8	1.5	18.3	S = 3.1 - e
	23326060030				13.7	1.5	3.0	19.8	S = 4.7 - e
	23326060045				13.7	3.0	4.5	21.4	S = 6.3 - e
	23326060060				13.7	4.5	6.0	23.2	S = 7.9 - e
M 8	23326080015	11	14	1.5	16.6	0.8	1.5	21.3	S = 3.2 - e
	23326080030				16.6	1.5	3.0	22.8	S = 4.7 - e
	23326080045				16.6	3.0	4.5	24.4	S = 6.3 - e
	23326080060				16.6	4.5	6.0	26.0	S = 7.9 - e
M 10	23326100015	13	16	2	21.9	0.8	1.5	27.8	S = 3.9 - e
	23326100030				21.9	1.5	3.0	29.4	S = 5.5 - e
	23326100045				21.9	3.0	4.5	31.0	S = 7.1 - e
	23326100060				21.9	4.5	6.0	32.6	S = 8.7 - e
M 12	23326120015	16	20	2	26.2	0.8	1.5	32.0	S = 3.8 - e
	23326120030				26.2	1.5	3.0	33.6	S = 5.4 - e
	23326120045				26.2	3.0	4.5	35.2	S = 7.0 - e
	23326120060				26.2	4.5	6.0	36.8	S = 8.6 - e

All technical data refer to the measure mm





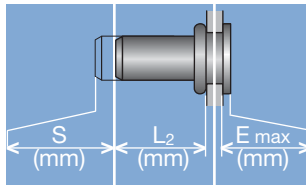
**Head diameter**  
**Overall length**  
**Thread size**



**Grip range**  
 Defines the range of total thickness of the customers part (even if it consists of more than one layer)



**Hole geometry**  
 If round → diameter  
 If hexagonal → wigth across flats

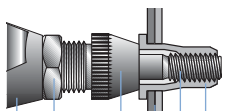


**Head projection after setting**  
 Variable according to the application (setting load, material substrate, etc.)

**Blind side projection after installation**  
 Defines the clearance needed on the blind side (cannot be used for quality control)

**Setting stroke**  
 Difference of total length before and after installation

**RIVKLE® Nut**



**RIVKLE® Stud**



- RIVKLE®
- Mandrel\*
- Customers part
- Anvil\*
- Counter nut
- Setting tool

\*in accordance to chosen RIVKLE®\*

All technical data refer to the measure mm

