

RIVKLE® Standard blind rivet nuts

Stainless steel | Countersunk head | Knurled | Cylindrical | Closed

Note: RIVKLE® produced in stainless steel for an optimal corrosion resistance | Thread according to ISO 6h (ISO 68-1)

Technical information can be found on the last page.



Diameter (d)	Article number	Drilling diameter d nominal size	B	E max.	L ₂	e		Length (l) nominal size	S	f nominal size
						min.	max.			
M 3	23336030020	5	7	0.1	10.2	1.3	2.0	13.1	S = 2.9 - e	0.9
	23336030030					2.0	3.0	14.2	S = 4.0 - e	
M 4	23336040020	6	8	0.1	11.2	1.3	2.0	14.3	S = 3.1 - e	0.9
	23336040030					2.0	3.0	15.3	S = 4.1 - e	
	23336040040					3.0	4.0	16.4	S = 6.5 - e	
M 5	23336050020	7	9	0.1	13.9	1.5	2.0	17.3	S = 3.4 - e	0.9
	23336050030					2.0	3.0	18.3	S = 4.5 - e	
	23336050040					3.0	4.0	19.4	S = 5.6 - e	
M 6	23336060030	9	11	0.1	13.6	1.5	3.0	18.3	S = 4.7 - e	0.9
	23336060040					3.0	4.0	19.3	S = 5.8 - e	
	23336060050					4.0	5.0	20.4	S = 6.9 - e	
	23336060060					5.0	6.0	21.5	S = 8.0 - e	
M 8	23336080030	11	14	0.1	16.5	1.5	3.0	21.3	S = 4.8 - e	1.4
	23336080040					3.0	4.0	22.3	S = 5.8 - e	
	23336080050					4.0	5.0	23.4	S = 6.9 - e	
	23336080060					5.0	6.0	24.5	S = 8.0 - e	
M 10	23336100045	13	16	0.1	21.9	3.0	4.5	29.0	S = 7.1 - e	1.4
	23336100060					4.5	6.0	30.6	S = 8.7 - e	
M 12	23336120045	16	19	0.1	26.2	3.0	4.5	33.2	S = 7.0 - e	1.4

All technical data refer to the measure mm

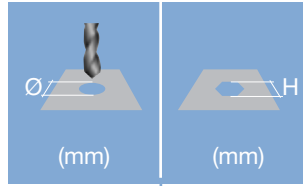




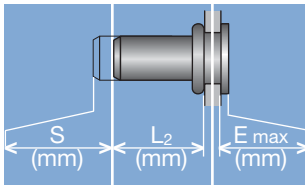
Head diameter
Overall length
Thread size



Grip range
 Defines the range of total thickness of the customers part (even if it consists of more than one layer)



Hole geometry
 If round → diameter
 If hexagonal → width across flats

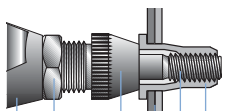


Head projection after setting
 Variable according to the application (setting load, material substrate, etc.)

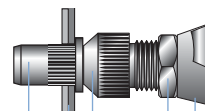
Blind side projection after installation
 Defines the clearance needed on the blind side (cannot be used for quality control)

Setting stroke
 Difference of total length before and after installation

RIVKLE® Nut



RIVKLE® Stud



- RIVKLE®
- Mandrel*
- Customers part
- Anvil*
- Counter nut
- Setting tool

in accordance to chosen RIVKLE®

All technical data refer to the measure mm

